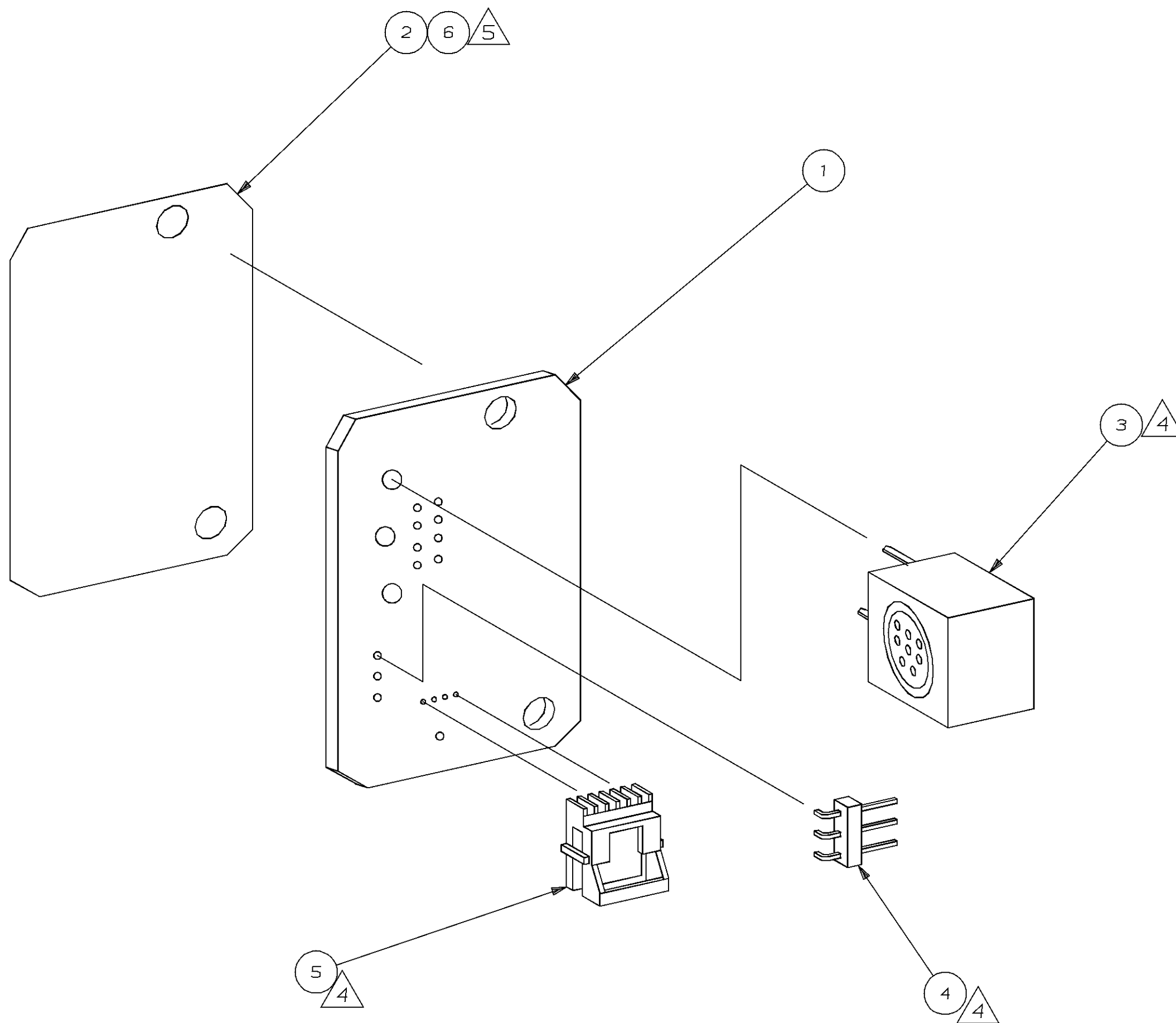


PART NUMBER	REV	FIRST USED
856822-1	A	567594-1

1. RECOMMENDED SPARE PARTS - NONE.
2. IDENTIFY PART PER 115-67-6 OR 11.
3. MOUNT ALL COMPONENTS FLUSH TO BOARD. TRIMMED LEAD LENGTH NOT EXCEED .020 INCHES.
4. SOLDER COMPONENTS (ITEMS 3, 4, & 5) TO P C BOARD (ITEM 1) PER AMP SPEC 106-502.
5. SECURE GASKET, (ITEM 2) WITH LOCKTITE SUPER BONDER (ITEM 6).



THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

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AR	QTY	MATL	PART NO	DESCRIPTION	ITEM NO
	1	A	982744-1	LOCKTITE SUPERBONDER	6
	1	A	104074-7	CONNECTOR, MODU, 4 POS	5
	1	A	103148-3	CONNECTOR, HDR, 3 POS	4
	1	A	749179-1	RECEPTACLE, MINI-DIN, 8 POS	3
	1	B	856821-1	GASKET, CQM HINGE BAR PCB	2
	1	D	856820-1	PCB, CQM HINGE BAR	1

-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					

QTY REQD PER ASSY		PARTS LIST			
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±- 3 PLC DEC ±- 4 PLC DEC ±- ANGLES ±- SURF TEXTURE: ✓ REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		MATL	HT TR	FIN	
		DR 1/29/92 JC BAKER	APP 10-5-93 J.W. YOUNG	AMP AMP Incorporated Harrisburg, PA 17105-3608	
		CHK 10-5-93 C.ERISMAN	REL 7/13/94 B. MORGAN		
		NAME PCB ASSY			MACHINE REF MINI APPL
		SCALE -	DWG NO 856822	SHEET 1 of 1	REV A

REV	DATE	APP	DATE
A	REVISED	JY	10/93
P	F	LTR	REVISION RECORD

LOC A
DIST 66

856822

D

C

B

A